

NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

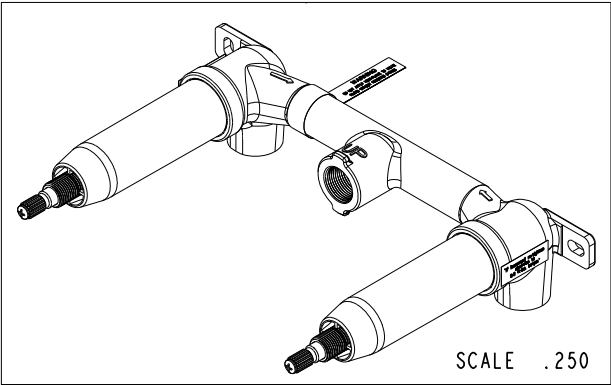
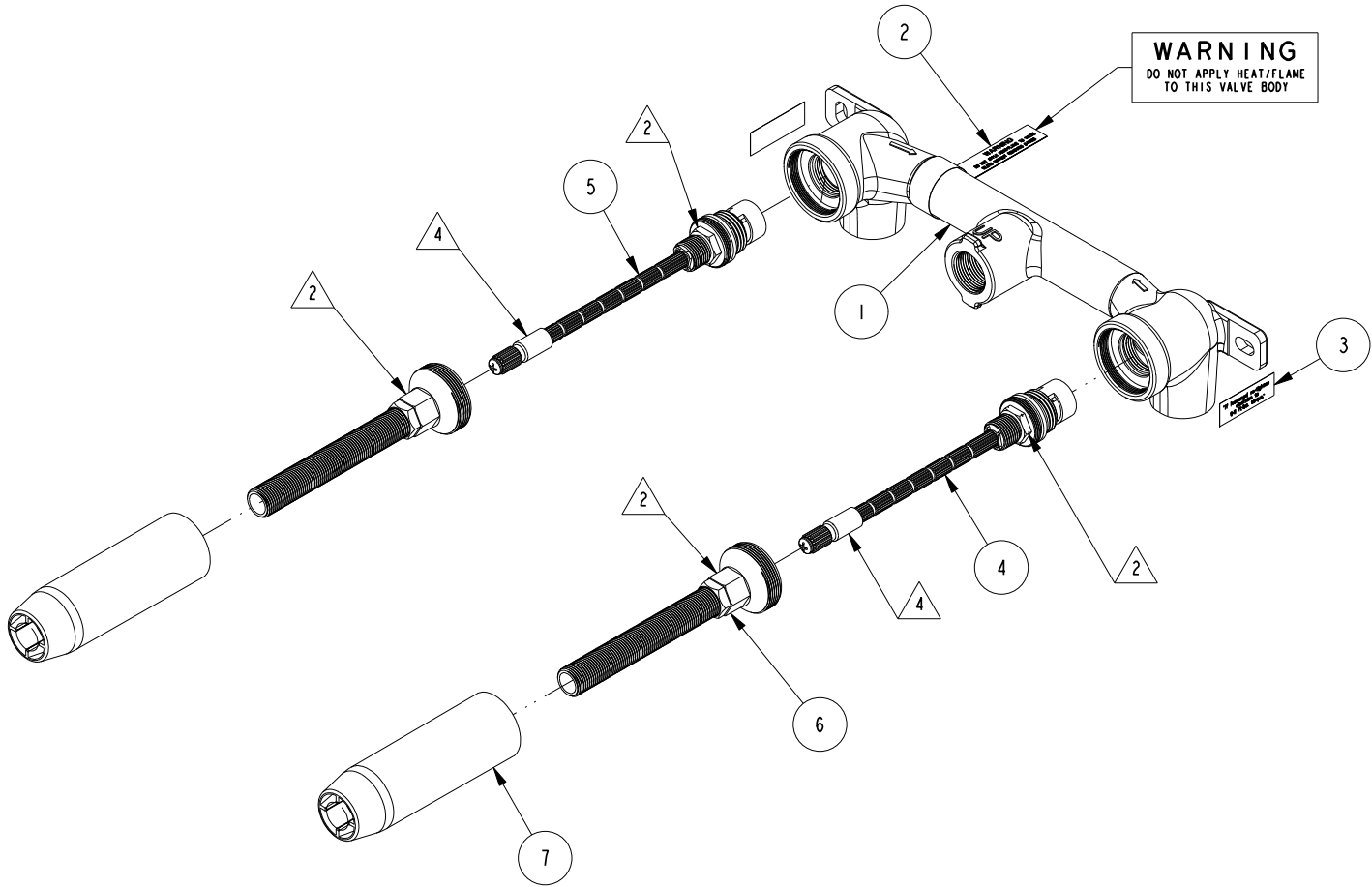
2. TORQUE TO 9-11 FT-LBS.

3. IF CARTRIDGE STEM LENGTH IS TOO SHORT
OPTIONAL STEM EXTENSION KIT #1-384 CAN
BE PURCHASED TO EXTEND STEM LENGTH.

4. FUNCTIONAL TORQUE RANGE 2.5-5.5 IN-LBS.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	11989	VALVE BODY, 1N-WALL LAV 1/2" NPT	PART	1
2	98042	WARNING LABEL	PART	1
3	98029	STICKER, 9-11 FT-LBS TORQUE	PART	2
4	1-452	T/S CARTRIDGE-COLD	ASSEMBLY	1
5	1-453	T/S CARTRIDGE-HOT	ASSEMBLY	1
6	1-455	NIPPLE ASM	ASSEMBLY	2
7	91787	MUD COVER, VALVE 3/4"	PART	2

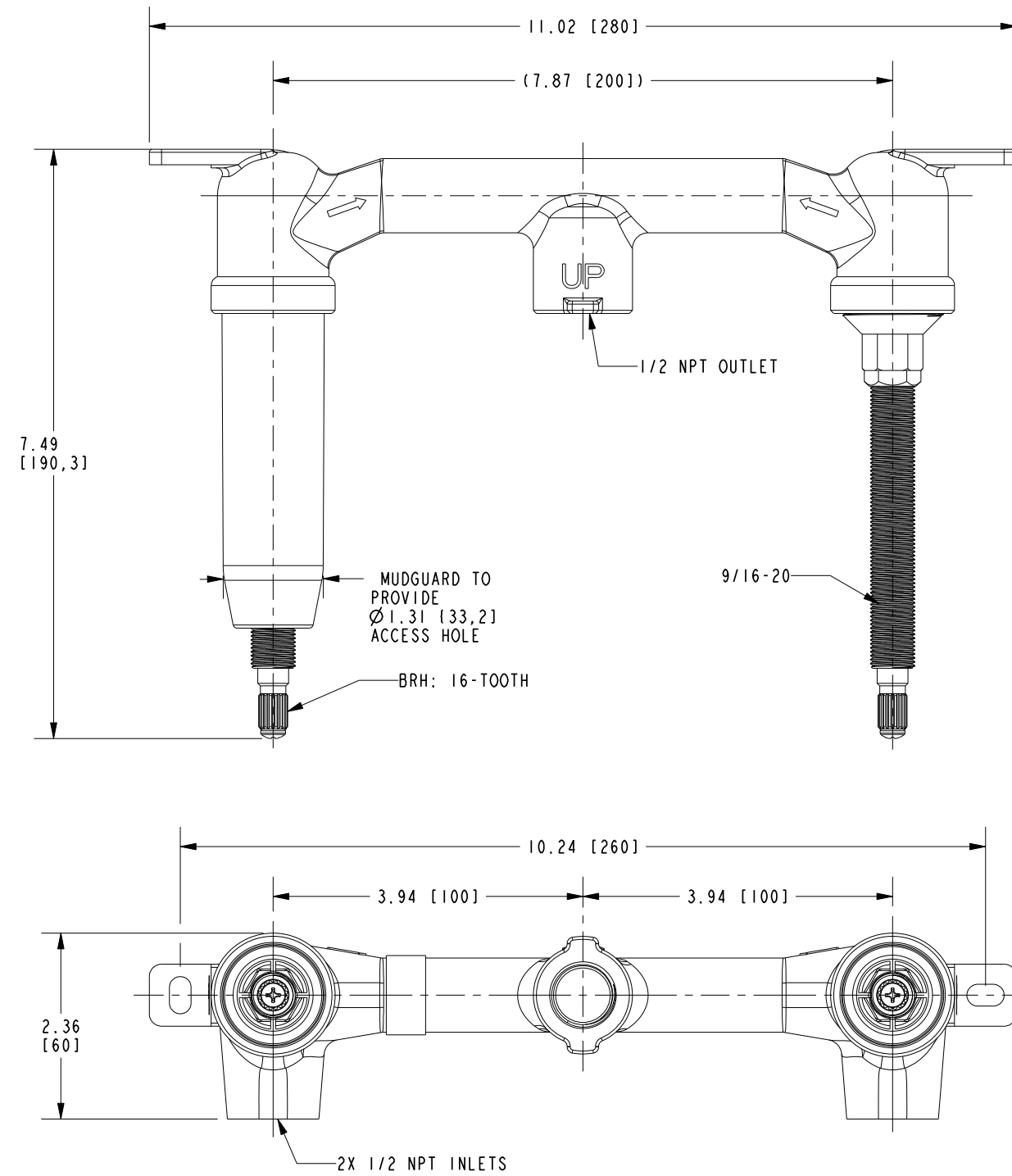


C	EN-4702	09/05/23	K.N.
B	EN-4640-3	04/19/23	R.S.
A	EN-4300kk	03/22/21	R.S.
-	EN-3961A	01/15/20	C.G.
REV	DESCRIPTION	DATE	APPROVED

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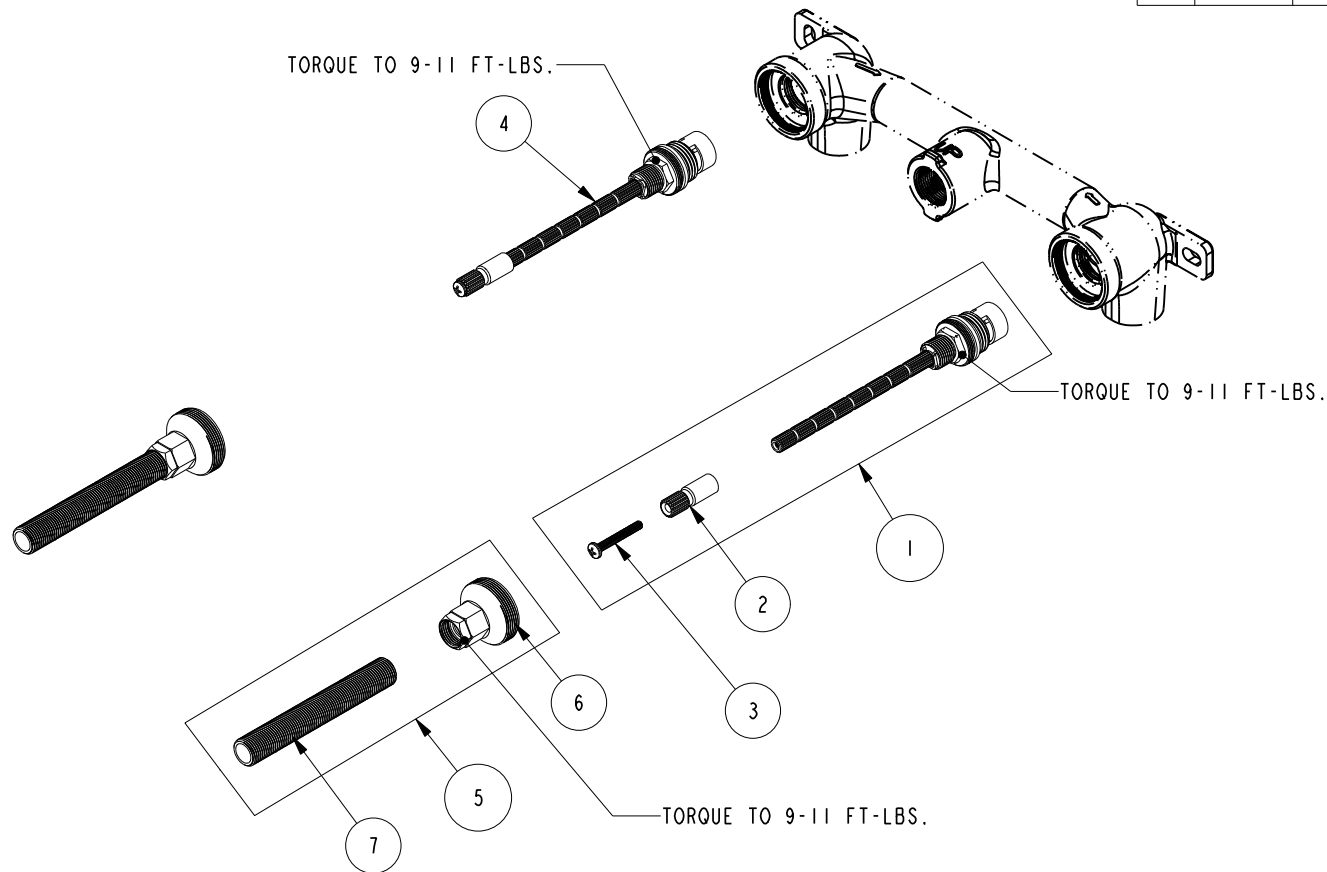
-	-	UNITS ARE: INCHES [MM]	
-	-	TOLERANCES ARE:	
-	-	FRACTIONS	DECIMALS ANGLES
		±1/16"	±.1 [2.5] ±1°
			.x ±.1 [2.5]
			.xx ±.06 [1.5]
3-911	3-911	X.XXX DENOTES CRITICAL DIMS.	
NEXT ASSY		ALL THREADS ARE CRITICAL	
USED ON		DRAWN	JINSON 01/15/20
APPLICATION		CHECKED	C.G. 01/15/20
REMOVE ALL BURRS AND SHARP EDGES		APPROVED	C.G. 01/15/20

BRASSTECH		2001 CARNEGIE AVE SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED		IN-WALL LAV ROUGH	
DWG NO.		1-532U	
SCALE .300		REF. -	SHEET 1 OF 3



REPLACEMENT PARTS

ITEM	PT/ASSY	SPECIFY FINISH	DESCRIPTION
1	1-452		T/S CARTRIDGE-COLD
2	12790		1.20" ADAPTER- 20-T X 16-T
3	92850		M4 X .7 X 30 MM PHIL PAN HD SS
4	1-453		T/S CARTRIDGE-HOT
5	1-455		NIPPLE ASM
6	13308		NUT
7	10631		NIPPLE 9/16-20



IN-WALL LAV ROUGH
1-532U

REV C EN-4702 09/05/23 APPROVED RS

NEWPORT BRASS.

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