

NOTES:

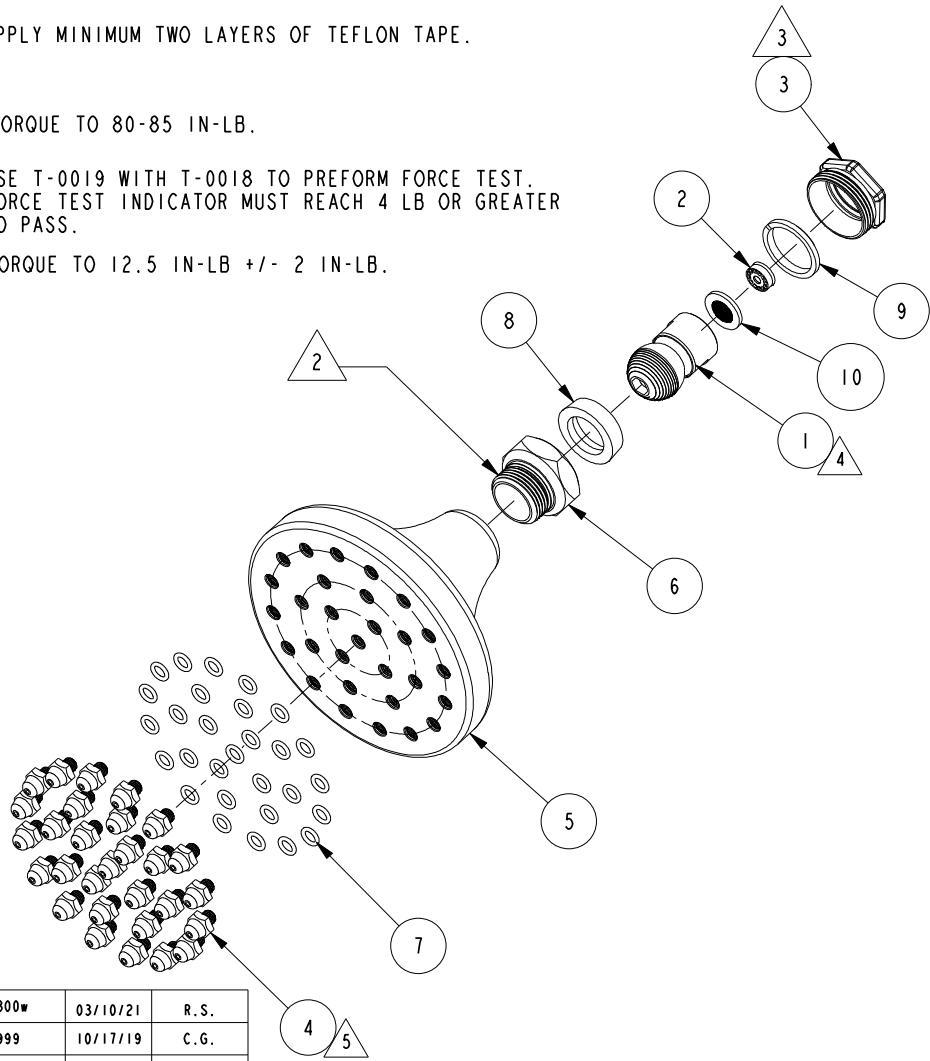
1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2 APPLY MINIMUM TWO LAYERS OF TEFLON TAPE.

3 TORQUE TO 80-85 IN-LB.

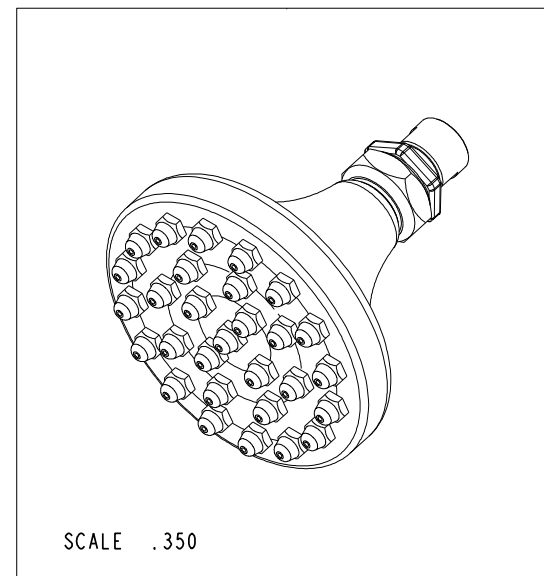
(N4) 4 USE T-0019 WITH T-0018 TO PREFORM FORCE TEST. FORCE TEST INDICATOR MUST REACH 4 LB OR GREATER TO PASS.

5 TORQUE TO 12.5 IN-LB +/- 2 IN-LB.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	20-471	PIVOT BALL ASSY	ASSEMBLY	1
2	12833	FLOW REGULATOR, 1.8 GPM MAX	PART	1
3	13231	COLLAR NUT	PART	1
4	50032	SHOWER NOZZLE	PART	29
5	50189	BODY	PART	1
6	50190	SHOWER HEAD ADAPTER	PART	1
7	91049	O-RING, #2- 010, EPDM, 65-75 DURO, NSF 61	PART	29
8	91152	WSHR, .801 ID X 1.196 OD X .32 THK, CONCAVE PB	PART	1
9	91523	BEARING RING, PLASTIC	PART	1
10	91606	GASKET W/ FILTER SCREEN	PART	1



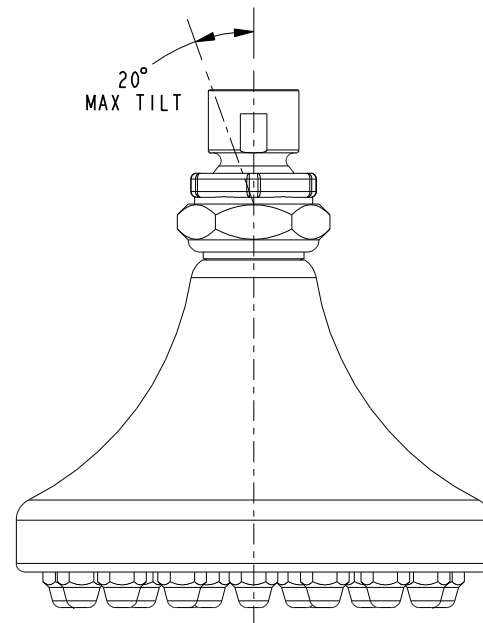
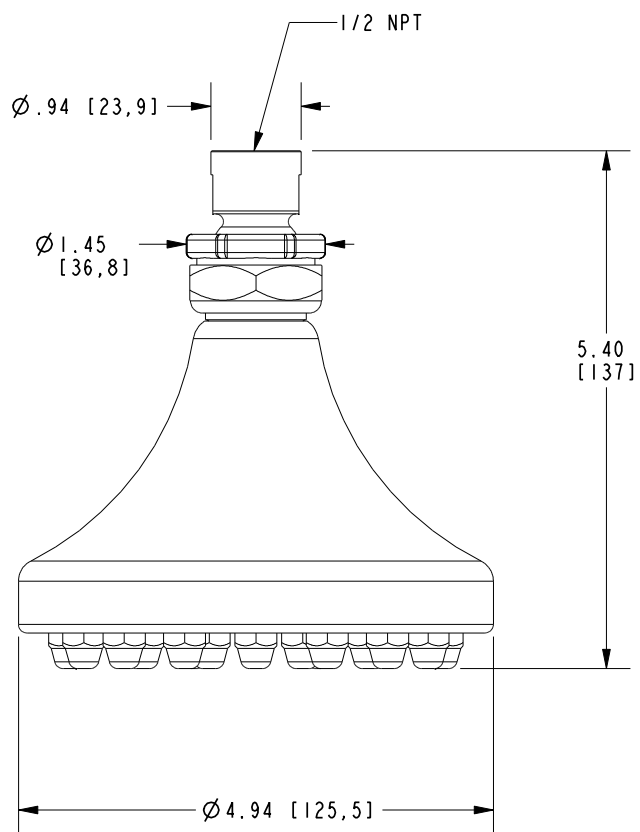
-	H	EN-4300w	03/10/21	R.S.
-	G	EN-3999	10/17/19	C.G.
-	F	EN-3894	07/22/19	C.G.
-	E	EN-3410	12/29/17	C.G.
-	D	EN-2768	06/19/14	-
-	C	EN-1668C	05/24/11	-
-	B	EN-1668	04/05/11	-
-	A	EN-1605C	02/02/11	-
-	-	RELEASED	06/25/03	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

COPYRIGHT 2005 BRASSTECH, INC. THESE DRAWINGS AND THE DESIGNS DEPICTED HEREIN ARE THE PROPRIETARY PROPERTY OF BRASSTECH. ANY USE OR REPRODUCTION IS SUBJECT TO THE EXPRESS APPROVAL OF BRASSTECH. UNAUTHORIZED USE IS STRICTLY PROHIBITED. ALL RIGHTS RESERVED.

		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	RH-214	RH-214
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]		
TOLERANCES ARE:		
FRACTIONS	DECIMALS	ANGLES
±1/16"	.X ±.1 [2.5]	±1°
	.XX ±.06 [1.5]	
(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL		
DRAWN	JINSON	10/17/19
CHECKED	C.G.	10/17/19
APPROVED	C.G.	10/17/19

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
SHOWERHEAD 29 JETS			
DWG NO.		REV	
214		H	
SCALE	.300	REF.	-
SHEET	1	OF	2



BRASSTECH INCORPORATED		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
		DWG NO. 214	REV H
SCALE .500	REF. -	SHEET 2 OF 2	