

NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

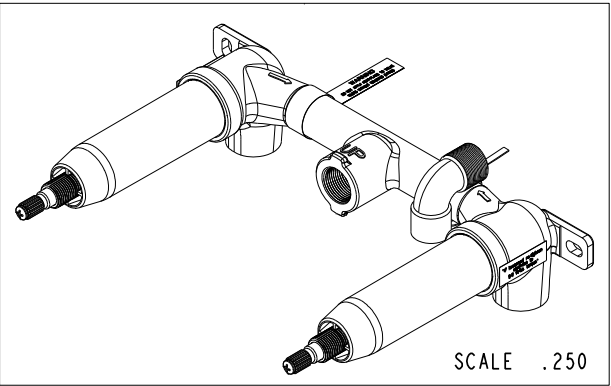
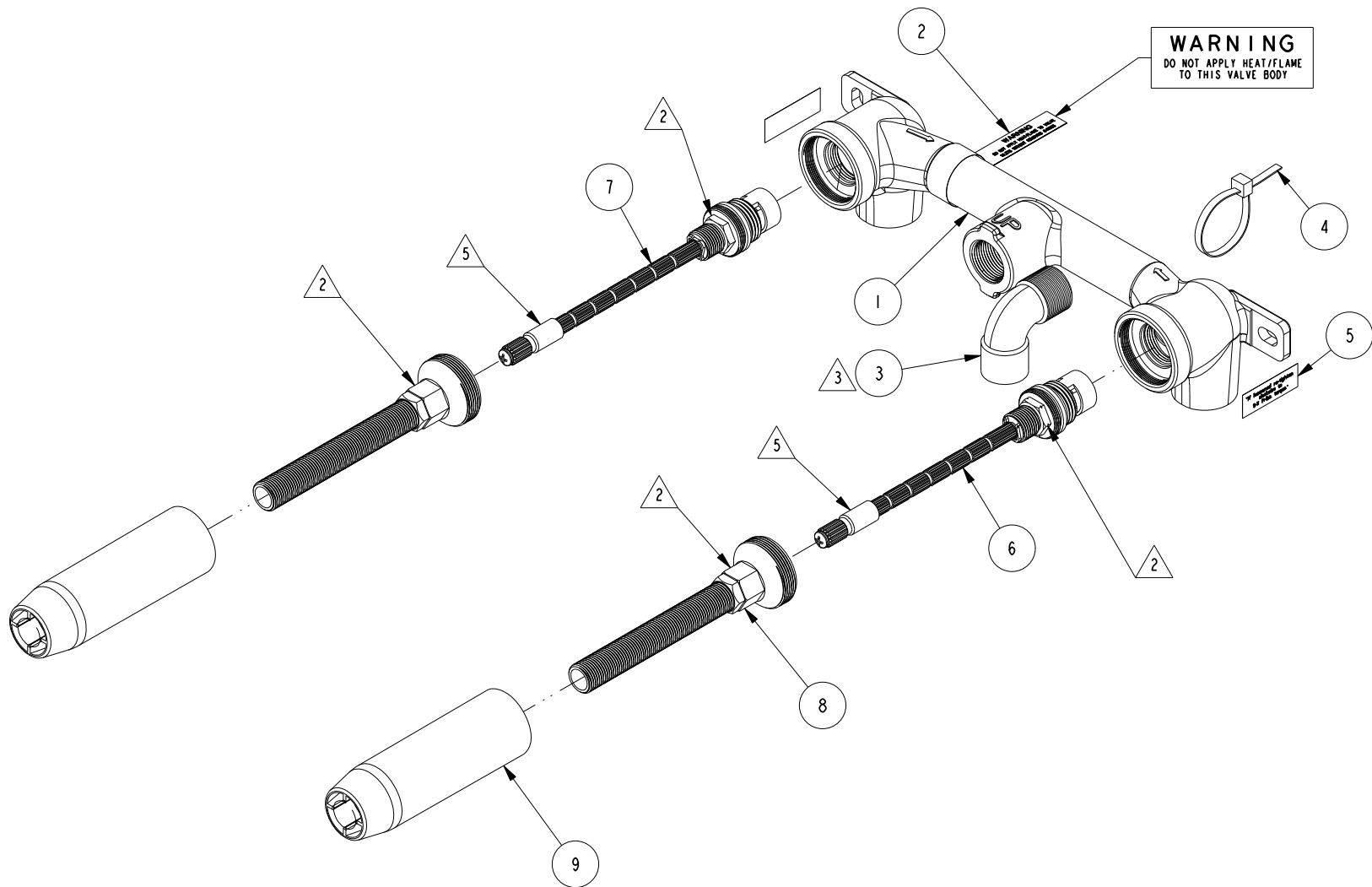
2. TORQUE TO 9-11 FT-LBS.

3. ATTACH 1/2" ELBOW TO VALVE BODY USING CABLE TIE.

4. IF CARTRIDGE STEM LENGTH IS TOO SHORT
OPTIONAL STEM EXTENSION KIT #1-384 CAN
BE PURCHASED TO EXTEND STEM LENGTH.

5. FUNCTIONAL TORQUE RANGE 2.5-5.5 IN-LBS.

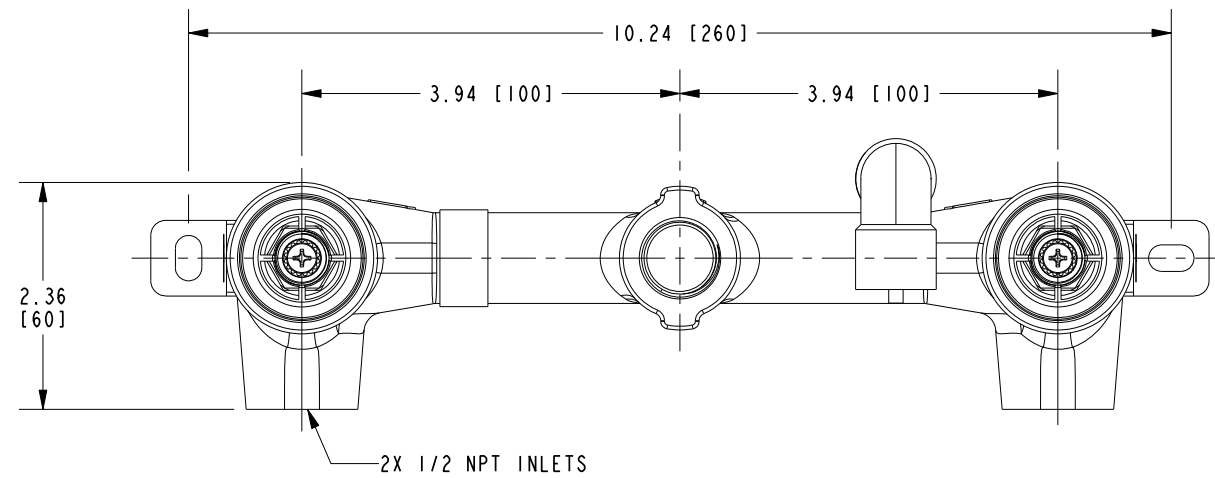
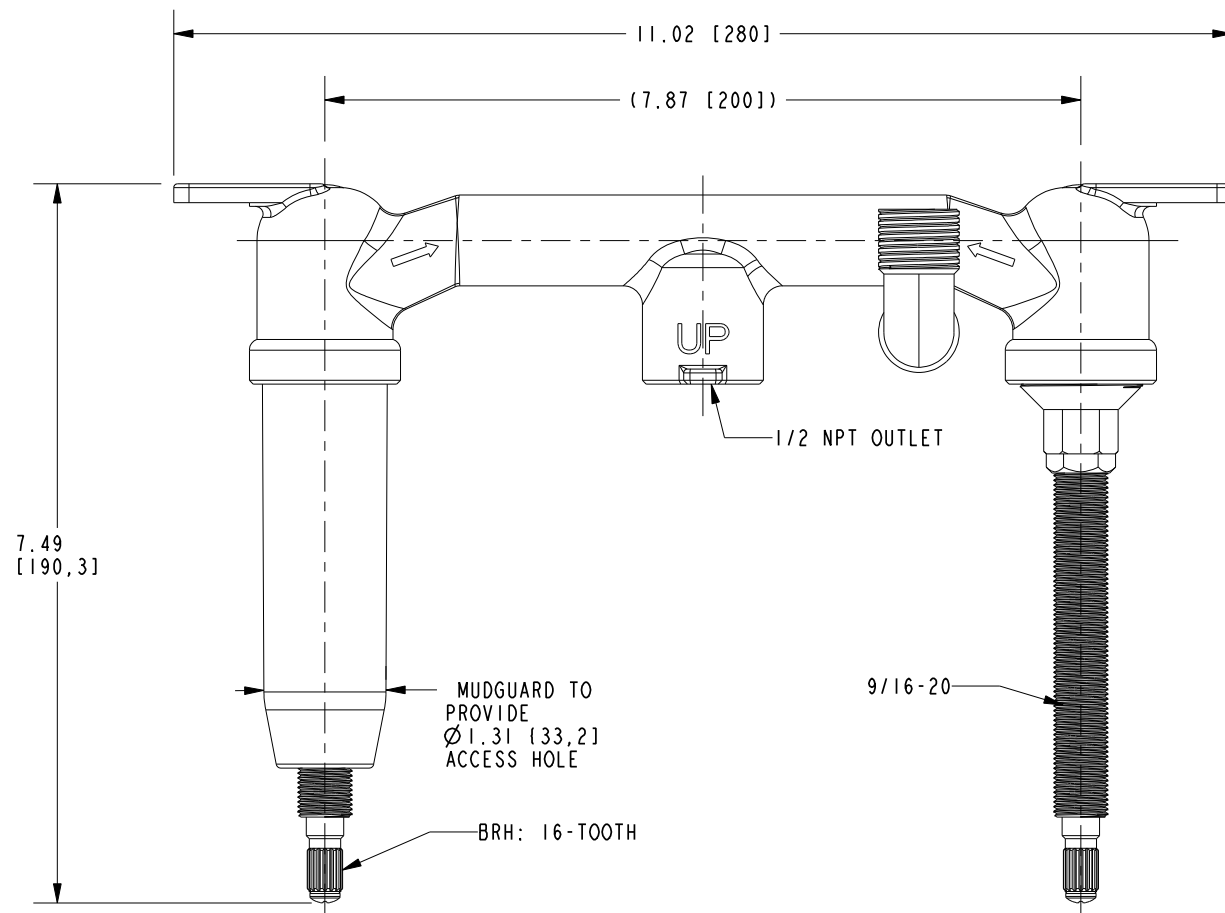
BILL OF MATERIAL (CURRENT LEVEL)				
ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	11989	VALVE BODY, 1N-WALL LAV 1/2" NPT	PART	1
2	98042	WARNING LABEL	PART	1
3	92289	1/2" ELBOW	PART	1
4	91476	CABLE TIE	PART	1
5	98029	STICKER, 9-11 FT-LBS TORQUE	PART	2
6	1-452	T/S CARTRIDGE-COLD	ASSEMBLY	1
7	1-453	T/S CARTRIDGE-HOT	ASSEMBLY	1
8	1-455	NIPPLE ASM	ASSEMBLY	2
9	91787	MUD COVER, VALVE 3/4"	PART	2



B	EN-4702	09/05/23	K.N.
A	EN-4300kk	03/22/21	R.S.
-	EN-3961A	01/13/20	C.G.
REV	DESCRIPTION	DATE	APPROVED

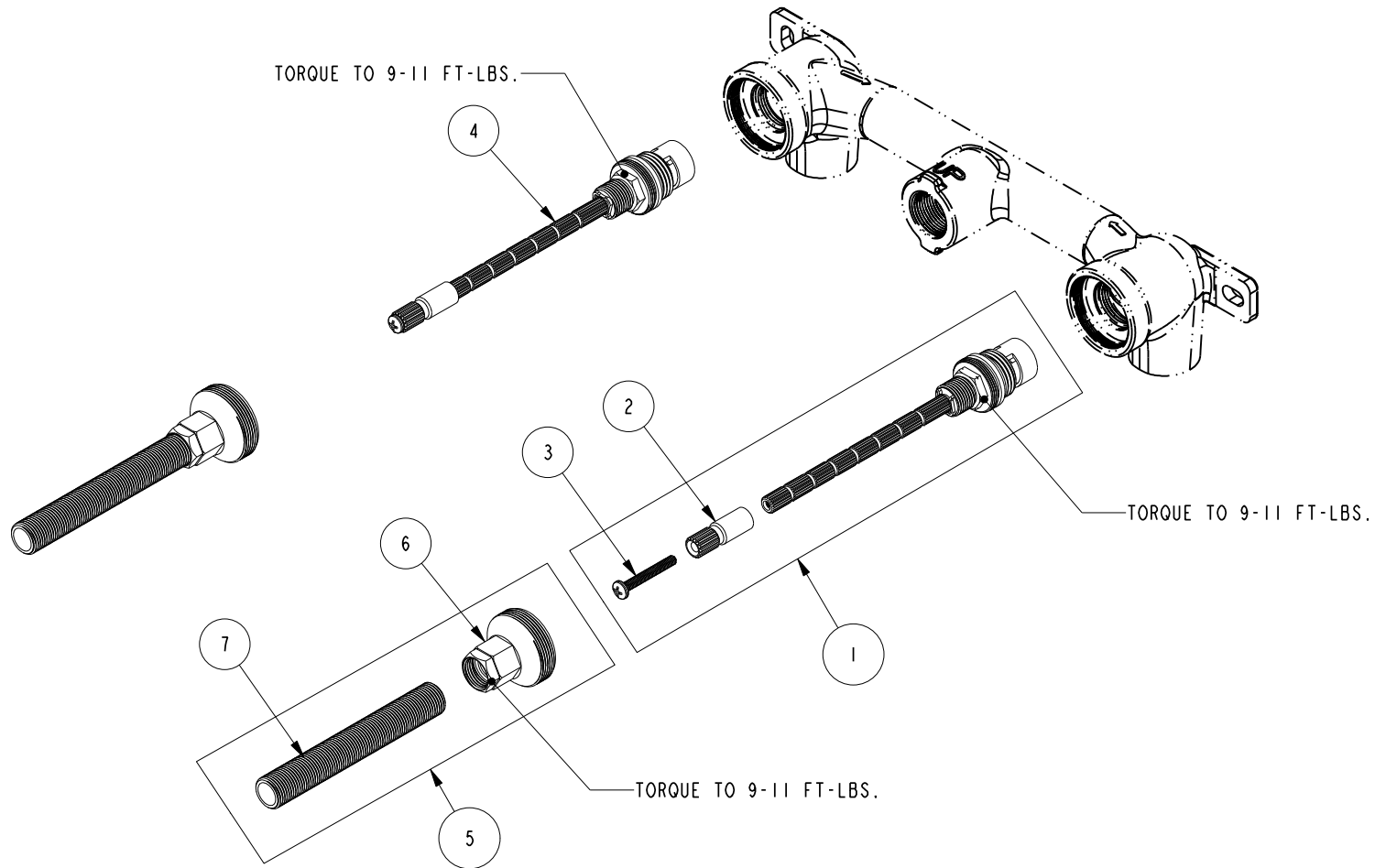
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-	-	UNITS ARE: INCHES [MM]		BRASSTECH 2001 CARNEGIE AVE. INCORPORATED SANTA ANA, CA 92705 (949) 417-5207				
-	-	TOLERANCES ARE:						
-	-	FRACTIONS	DECIMALS			ANGLES		
-	-	±1/16"	.X ±.1 [2.5] .XX ±.06 [1.5]			±1°		
3-1225	3-1225	X.XXX DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL			TUB - VALVE ROUGH			
NEXT ASSY	USED ON	DRAWN		JINSON	01/13/20	DWG NO. 1-500U	REV B	
APPLICATION		CHECKED		C.G.	01/13/20			
REMOVE ALL BURRS AND SHARP EDGES		APPROVED		C.G.	01/13/20	SCALE .350	REF. -	SHEET 1 OF 3



REPLACEMENT PARTS

ITEM	PT/ASSY	SPECIFY FINISH	DESCRIPTION
1	1-452		T/S CARTRIDGE-COLD
2	12790		1.20" ADAPTER- 20-T X 16-T
3	92850		M4 X .7 X 30 MM PHIL PAN HD SS
4	1-453		T/S CARTRIDGE-HOT
5	1-455		NIPPLE ASM
6	13308		NUT
7	10631		NIPPLE 9/16-20



**TUB - VALVE ROUGH
1-500U**

REV B EN-4702 09/05/23 APPROVED RS

NEWPORT BRASS.

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