

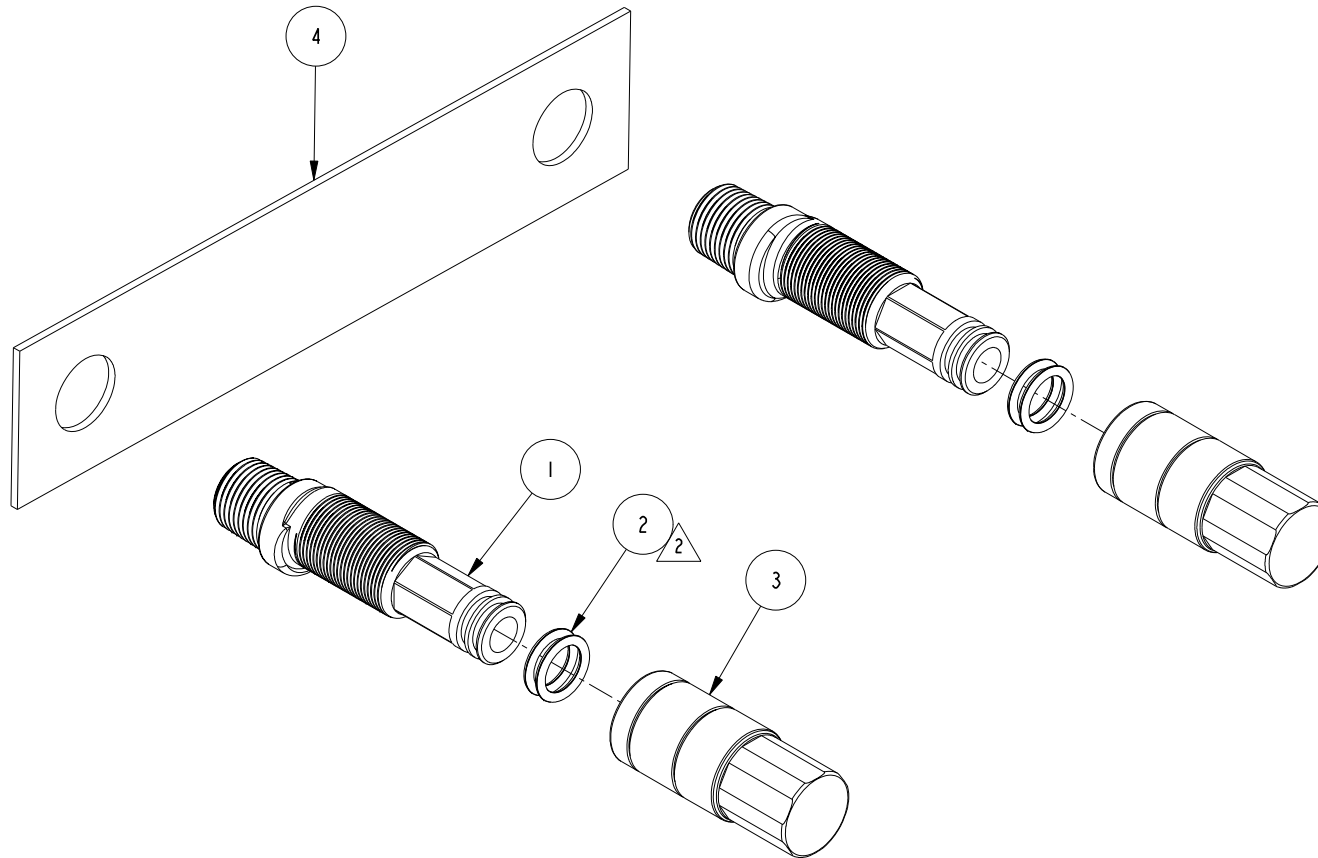
NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2. APPLY LIGHT FILM OF SILICONE GREASE TO O-RINGS

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	92941	ECCENTRIC NIPPLE	PART	2
2	91028	O-RING, #2- 113, EPDM, 65-75 DURO, NSF 61	PART	4
3	92942	NIPPLE TEST PLUG	PART	2
4	91807	ROUGH INSTAL EMLATE	PART	1



COPYRIGHT 2005 BRASSTECH, INC.
THESE DRAWINGS AND THE DESIGNS
DEPICTED HEREIN ARE THE PROPRIETARY
PROPERTY OF BRASSTECH. ANY USE
OR REPRODUCTION IS SUBJECT TO
THE EXPRESS APPROVAL OF BRASSTECH.
UNAUTHORIZED USE IS STRICTLY
PROHIBITED. ALL RIGHTS RESERVED.

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ [2.5] $\pm 1^\circ$
.XX $\pm .06$ [1.5]

(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

DRAWN G.B. 12/06/21
CHECKED J.W. 12/06/21
APPROVED J.W. 12/06/21

BRASSTECH
INCORPORATED
2001 CARNEGIE AVE.
SANTA ANA, CA 92705
(949) 417-5207

ECCENTRIC NIPPLE ROUGH ASM.

DWG NO. 1-483
SCALE .500 REF. - SHEET 1 OF 1

ZONE	REV	DESCRIPTION	DATE	APPROVED
-	-	EN-4432	12/06/21	J.W.

TESTING	ASSEMBLY	PLATING	POLISHING	MACHINING	TOOLING FIXTURE #	APPLICATION
-	-	-	-	-	-	REMOVE ALL BURRS AND SHARP EDGES
-	-	1500-4283	1500-4283	NEXT ASSY	USED ON	