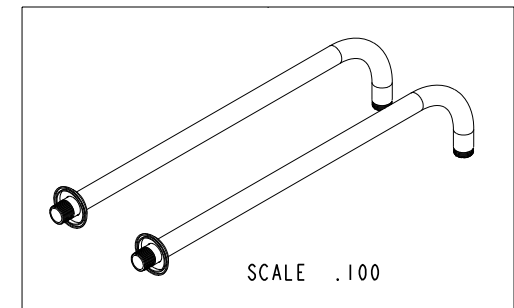
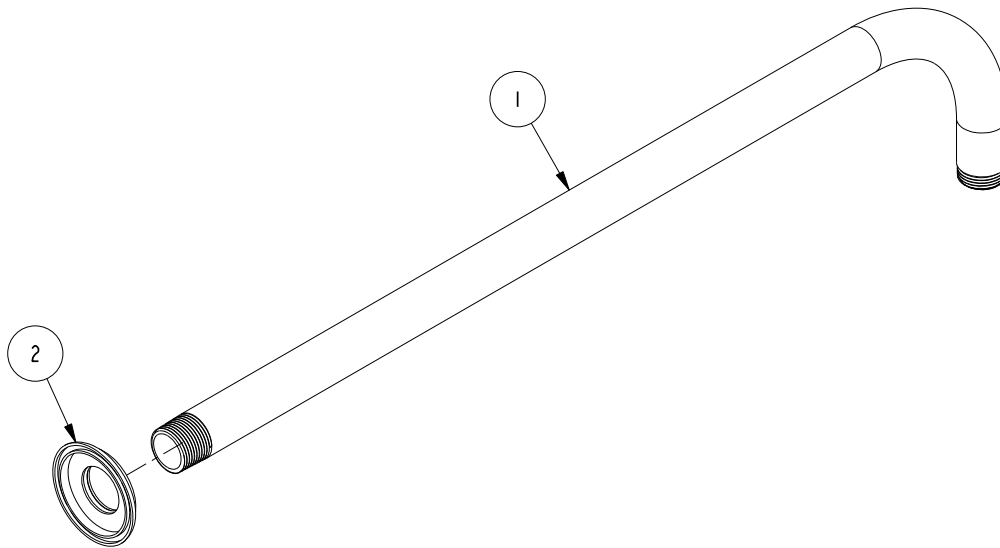


⑨ I. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.

BILL OF MATERIAL (CURRENT LEVEL)				
ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	12455	24" FLOOR RISER	PART	2
2	2-221	FLANGE ASM	ASSEMBLY	2



		-	-	UNITS ARE: INCHES [MM] TOLERANCES ARE:	
TESTING	-		-	FRACTIONS DECIMALS	ANGLES
ASSEMBLY	-		-	±1/16" .X ±.1 [2.5] .XX ±.06 [1.5]	±1°
PLATING	-	-	-	(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL	
POLISHING	-	NEXT ASSY	USED ON	DRAWN	-
MACHINING	-	APPLICATION		CHECKED	-
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES		APPROVED	-

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/16^{\circ}$.X $\pm .1$ [2,5] $\pm 1^{\circ}$
 .XX $\pm .06$ [1,5]
X.XXX DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

BRASSTECH
INCORPORATED

KIT FOR FLOOR MOUNTING

-	A	EN-2947 L	01/04/17	J.M.
-	-	RELEASED	-	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

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DWG NO.		3-226		REV
SCALE 1/250		REF. -	SHEET 1	OF 2

