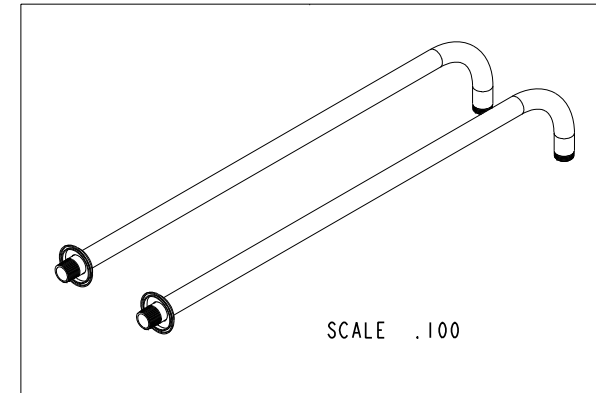
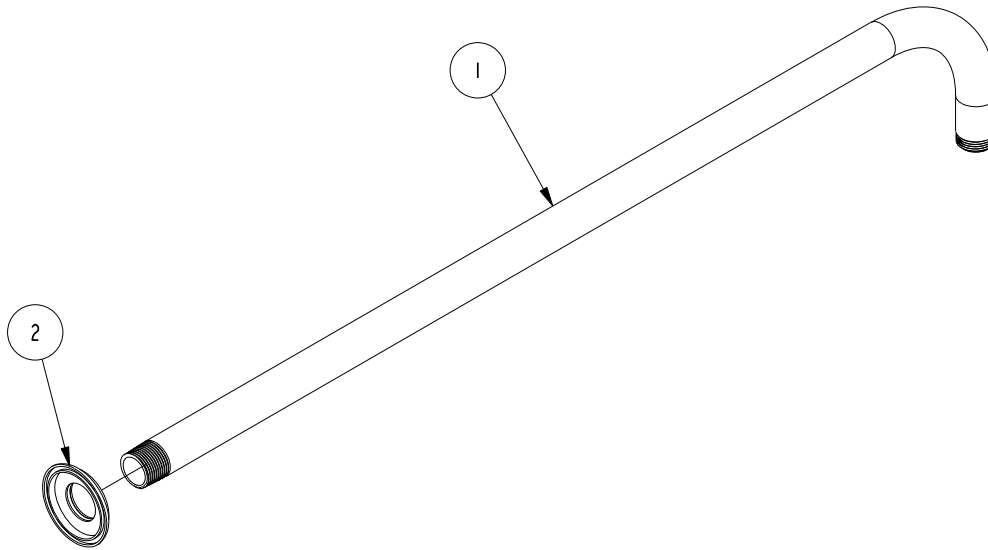


NOTES:

- (NI) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	12454	31" FLOOR RISER	PART	2
2	2-221	FLANGE ASM	ASSEMBLY	2



TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]	
TOLERANCES ARE:	
FRACTIONS DECIMALS	ANGLES
$\pm 1/16"$	$\pm 1^\circ$
.X $\pm .1$ [2.5]	
.XX $\pm .06$ [1.5]	
(X.XXX) DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	-
CHECKED	-
APPROVED	-

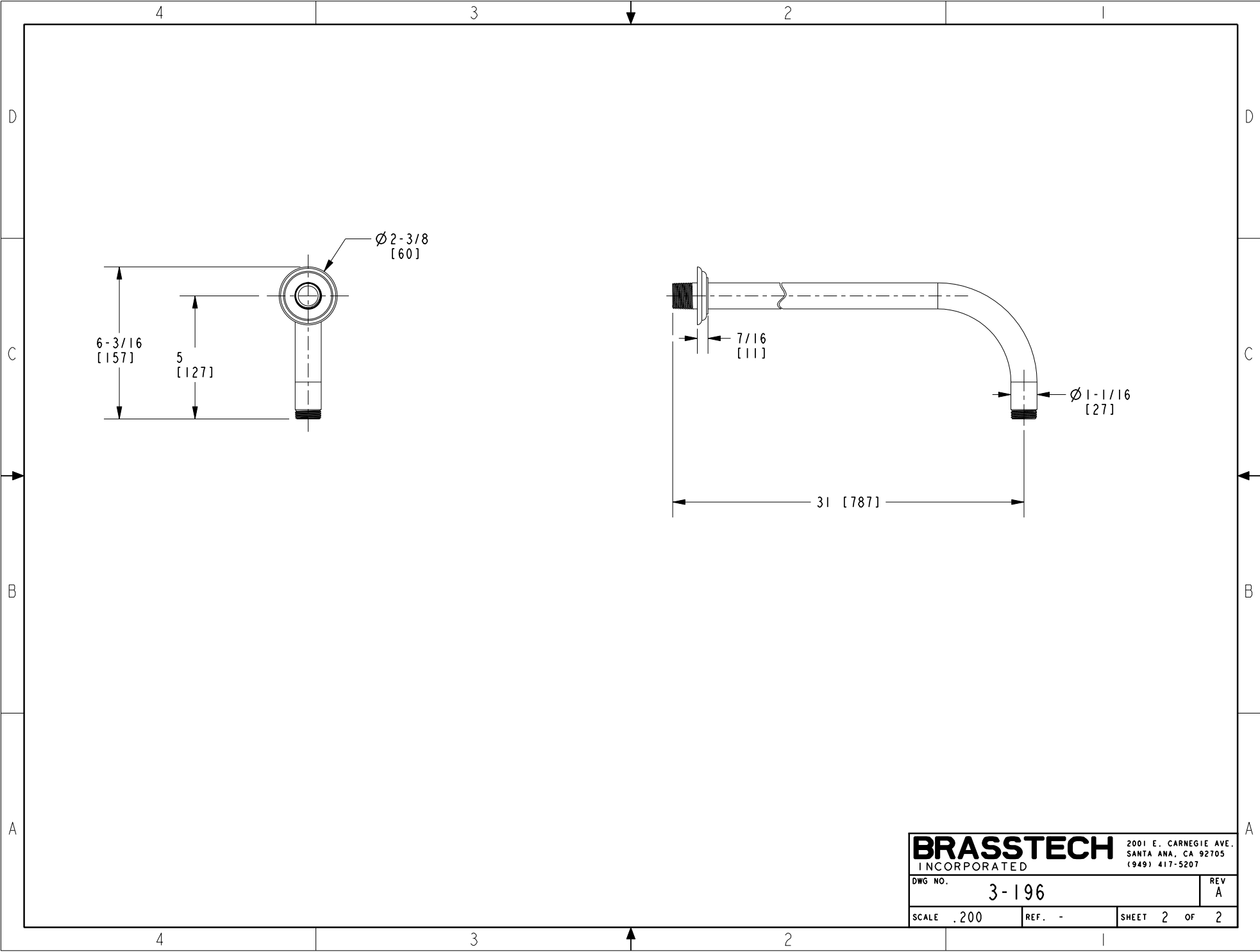
BRASSTECH 2001 CARNEGIE AVE.
INCORPORATED SANTA ANA, CA 92705
(949) 417-5207

KIT FOR FLOOR MOUNTING

DWG NO.	3-196	REV	A
SCALE	.200	REF.	-
SHEET	1	OF	2

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-	A	EN-2947 L	08/16/17	J.M.
-	-	RELEASED	-	-
ZONE	REV	DESCRIPTION	DATE	APPROVED



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
DWG NO.	3-196		REV A
SCALE	.200	REF.	-
SHEET 2		OF 2	