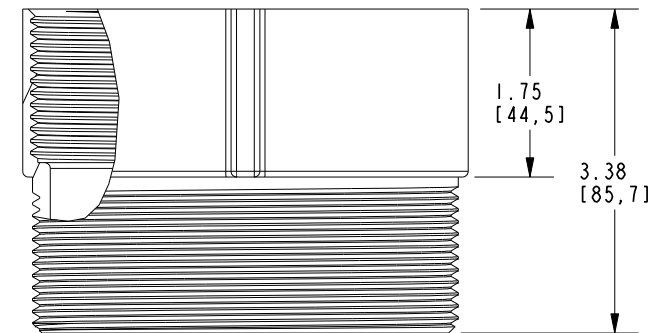
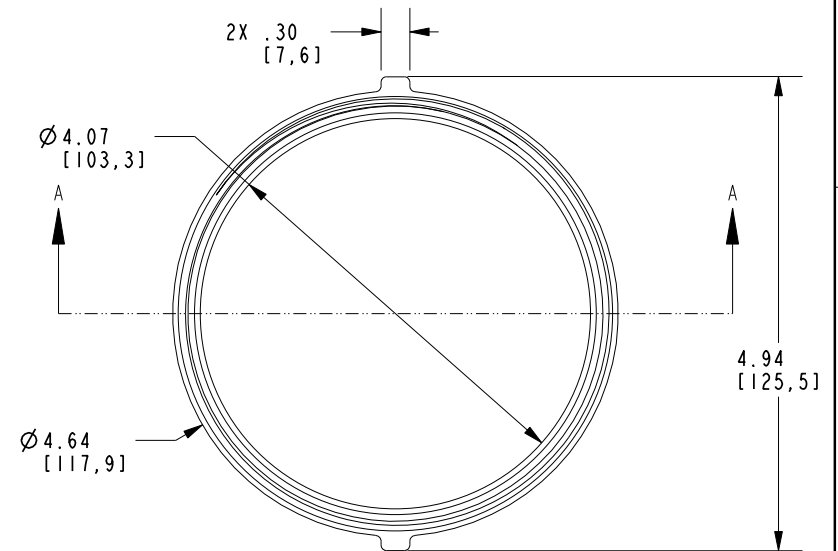
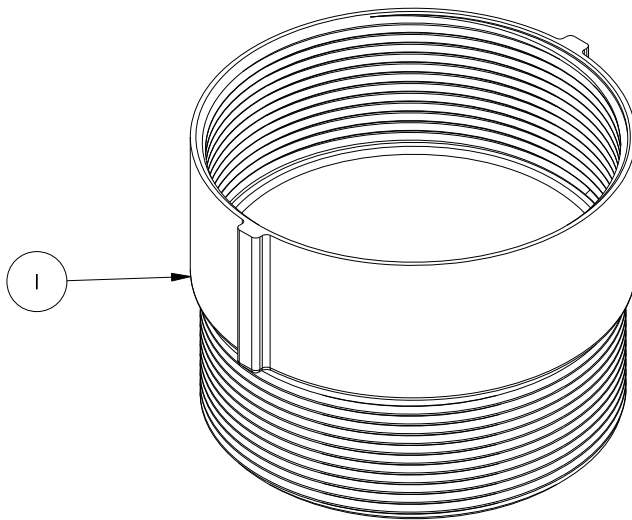


1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.



UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ [2,5] $\pm 1^\circ$
 .XX $\pm .06$ [1,5]
(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

2001 CARNEGIE AVE.
SANTA ANA, CA 92705
(949) 417-5207

DWG NO.	277-02-E	REV	-
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SCALE . 500	REF. -	SHEET	OF
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-	-	EN-4494	04/22/22	J.M.
ZONE	REV	DESCRIPTION	DATE	APPROVED

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		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING	FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES	(MM)
TOLERANCES ARE:	
FRACTIONS DECIMALS	ANGLES
±1/16"	±1°
.X ±.1	[2.5]
.XX ±.06	[1.5]
(X.XXX) DENOTES CRITICAL DIMS	
ALL THREADS ARE CRITICAL	
DRAWN	-
CHECKED	-
APPROVED	-