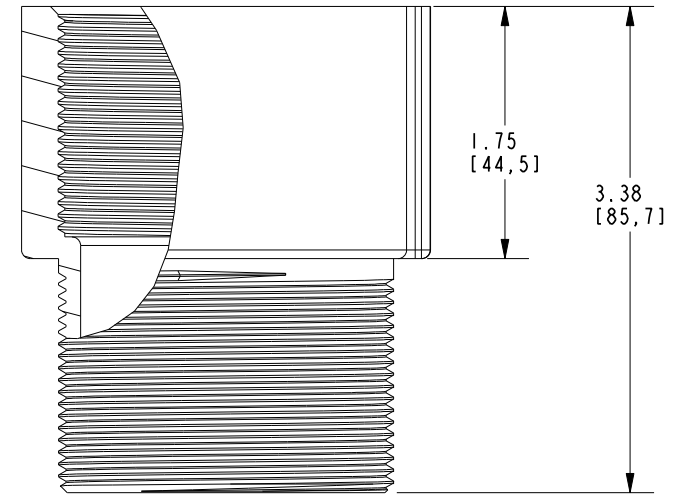
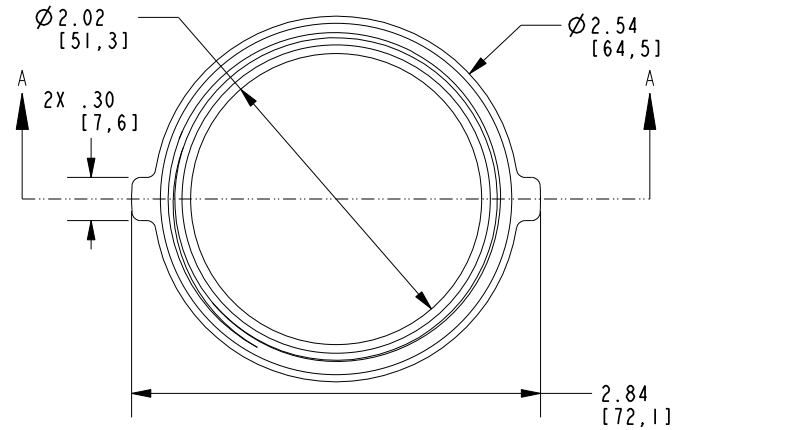
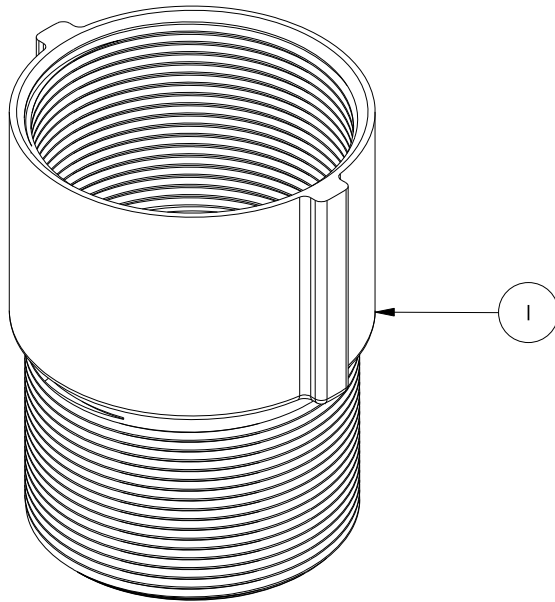


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
I	92971	2" IPS DRAIN EXTENSION (CAST IRON)	PART	1



SECTION A-A

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UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ [2,5] $\pm 1^\circ$
.XX $\pm .06$ [1,5]

(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

DRAWN G.B. 04/22/22
CHECKED J.W. 04/22/22
APPROVED J.W. 04/22/22

BRASSTECH 2001 CARNEGIE AVE.
INCORPORATED SANTA ANA, CA 92705
(949) 417-5207

2" IPS DRAIN EXTENSION

DWG NO. 277-01-E REV -
SCALE .750 REF. - SHEET | OF |

ZONE	REV	DESCRIPTION	DATE	APPROVED
-	-	EN-4494	04/22/22	J.W.

		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	